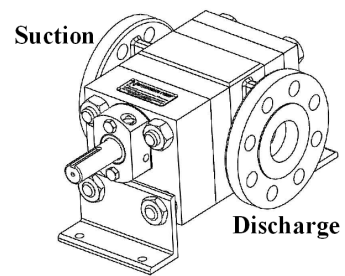
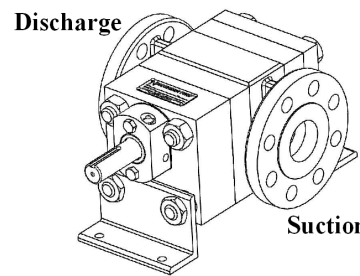


**Clockwise
Rotation**



**Counter-Clockwise
Rotation**



NORTHERN® PUMP



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PUMP ASSEMBLY

4800-30

SCALE: 1:3.5 ESTIMATED WEIGHT: SHEET 1 OF 1