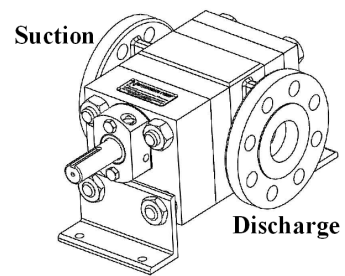
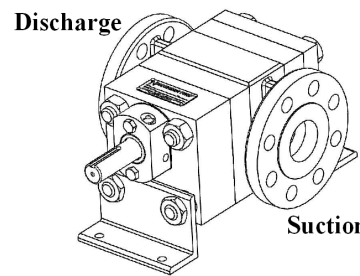


**Clockwise  
Rotation**



**Counter-Clockwise  
Rotation**



**NORTHERN® PUMP**



McNALLY INDUSTRIES, LLC.  
340 WEST BENSON AVE., GRANTSBURG, WI 54840 (715)463-8300

**PUMP ASSEMBLY**

**4800-20**

SCALE: 1:3.5      ESTIMATED WEIGHT:      SHEET 1 OF 1