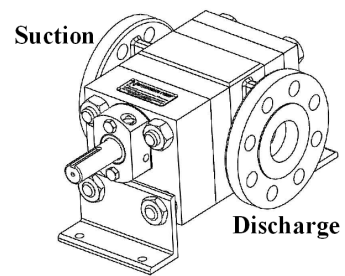
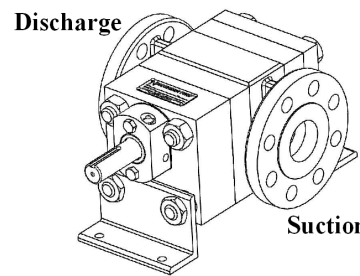


**Clockwise  
Rotation**



**Counter-Clockwise  
Rotation**



**NORTHERN® PUMP**

**McNALLY**

McNALLY INDUSTRIES, LLC.

340 WEST BENSON AVE., GRANTSBURG, WI 54840 (715)463-8300

**PUMP ASSEMBLY**

**4500-25**

SCALE: 1:2

ESTIMATED WEIGHT:

SHEET 1 OF 1