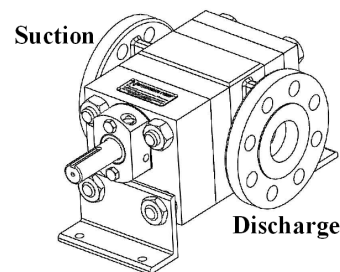
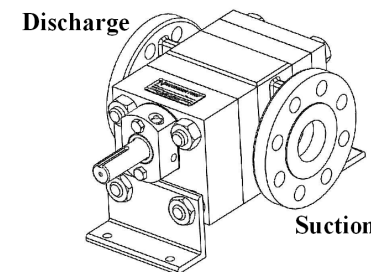


**Clockwise
Rotation**



**Counter-Clockwise
Rotation**



NORTHERN® PUMP

McNALLY

McNALLY INDUSTRIES, LLC.

340 WEST BENSON AVE., GRANTSBURG, WI 54840 (715)463-8300

PUMP ASSEMBLY

4500-20

SCALE: 1:2

ESTIMATED WEIGHT:

SHEET 1 OF 1